

ABSTRACT

A metallic closure having water repelling properties, and methods of manufacturing the same, includes a metallic closure shell, as for example, the type used for crown caps or roll-on caps, and a non-wetting material layer deposited on at least a portion of an inside surface of the closure such that, when the closure is disposed over the rim and opening of a container, the opening is hermetically sealed and moisture is repelled from confined regions between an inside surface of the shell and an outside surface of the container.

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